

## [Shipbuilding]

# “Green Technology for Decarbonization, Life Cycle Management and Green Shipping Corridor”

[조선] “탈 탄소 대응기술과 디지털전환에 따른 미래 조선 기술” Preliminary

Prof. Kang-Ki Lee  
Senior Vice President, AVL List GmbH

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# Overview

**Preliminary**

## Context

### **Decarbonization vs GHG**

- Maritime Transportation
- Fuels versus Emission in Maritime Industry
- Maritime Emission Regulations

## What

### **Facts**

- Decarbonization versus GHG
- Current Status of Technology Development
- Reality Check

## What to do/How

### **Revolution or Evolution**

- New Technologies and its the State-of-Art
- Complexity and Flexibility
- Cooperation & Collaboration: Green Shipping Corridor

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**Note:** Author reserve corrections and modification.

# 50% of power for all world trade covered by our engines

3%

of worldwide CO<sub>2</sub> emissions are caused by shipping  
(~ 1.2 bn tons of CO<sub>2</sub>)

90%

of the goods traded around the world are transported via maritime shipping

50%

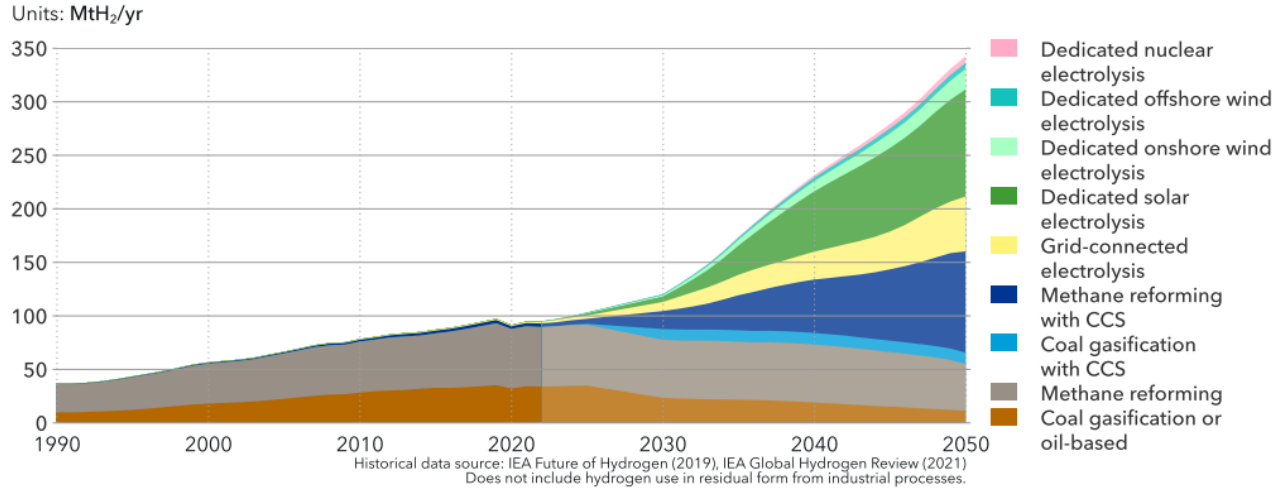
IMO: Reduction of annual shipping emissions by 2050  
(compared to 2008)

Only with alternative green fuels  
the CO<sub>2</sub> reduction targets can be reached

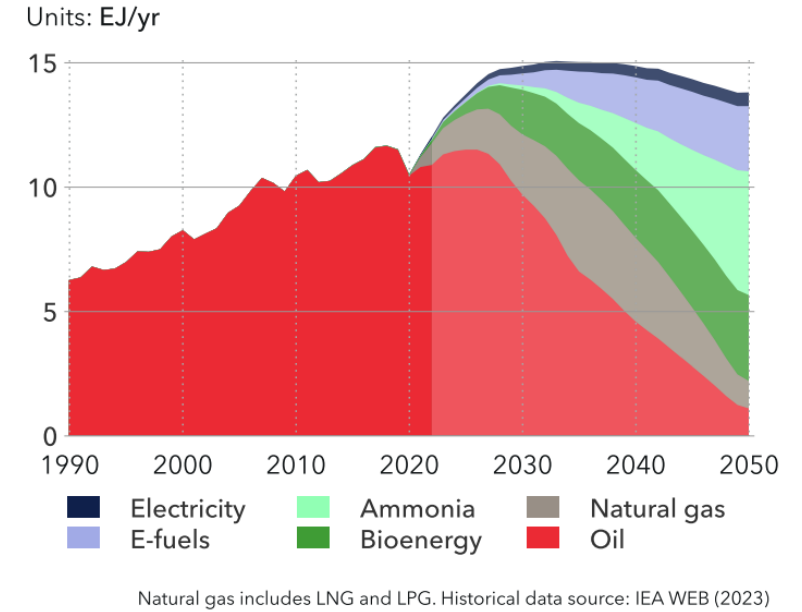


# Forecast Fuels versus CO<sub>2</sub> Emission

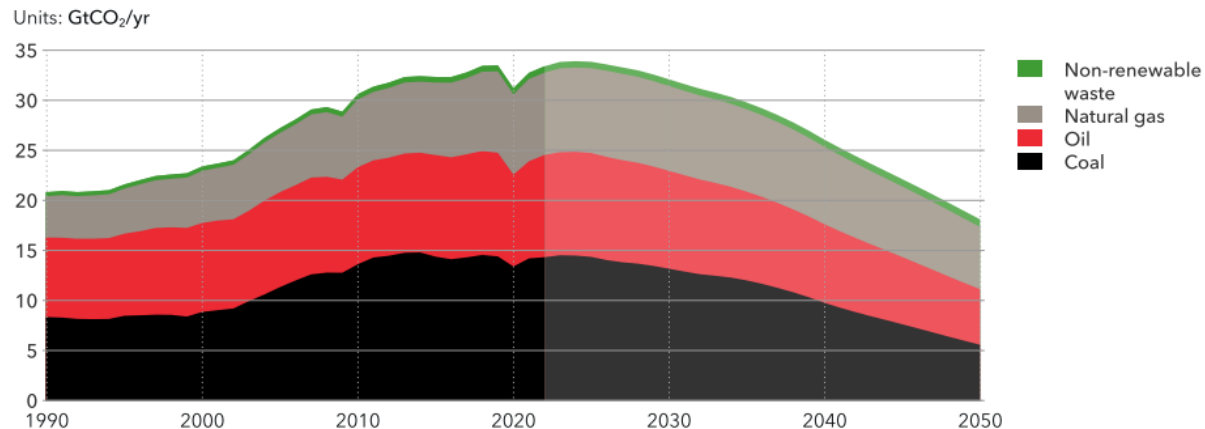
World hydrogen production by production route



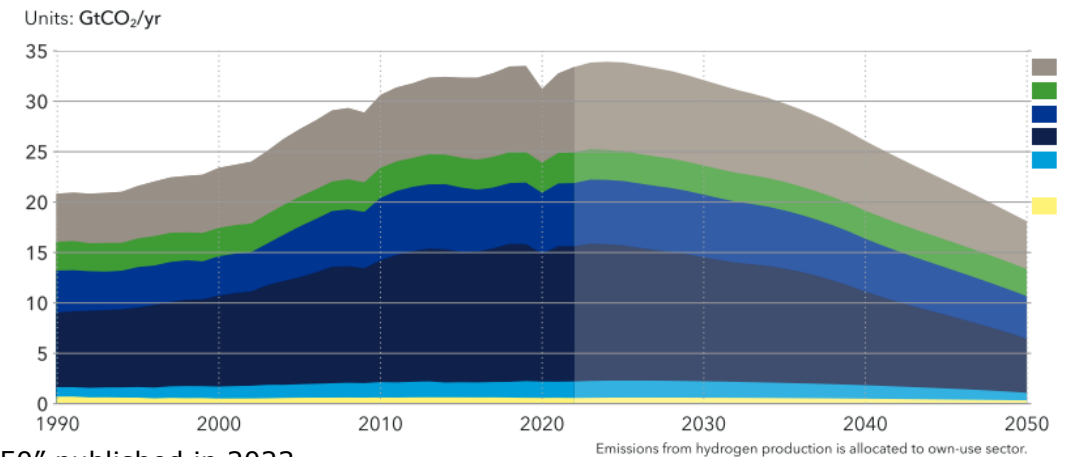
World maritime subsector energy demand by carrier



World energy-related CO<sub>2</sub> emissions by fuel source



World energy-related CO<sub>2</sub> emissions by sector



Source: DNV "Maritime Transition Outlook 2050" published in 2023

# Green House Gas – CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O, Fluorinated Gas, PM, etc

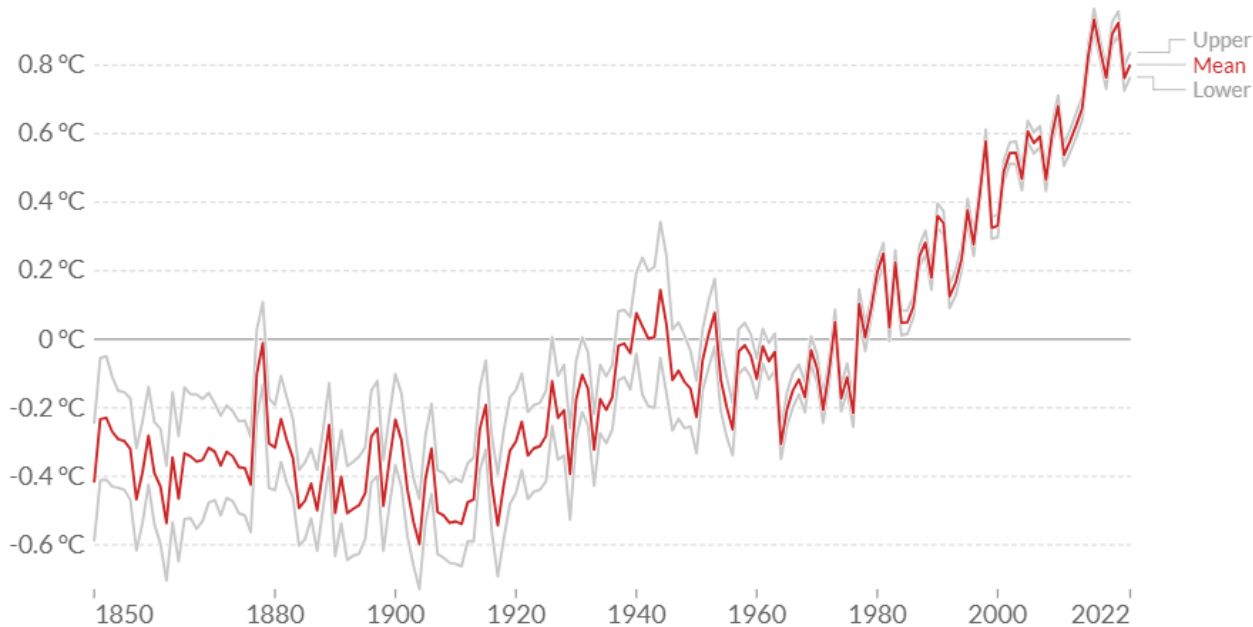
## Average temperature anomaly, Global

Global average land-sea temperature anomaly relative to the 1961-1990 average temperature.



Change region

All together



Source: Met Office Hadley Centre (HadCRUT5)

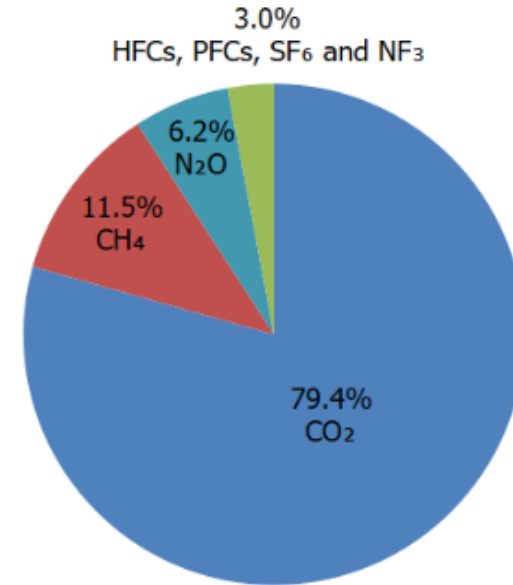
OurWorldInData.org/co2-and-greenhouse-gas-emissions • CC BY

Note: The gray lines represent the upper and lower bounds of the 95% confidence intervals.

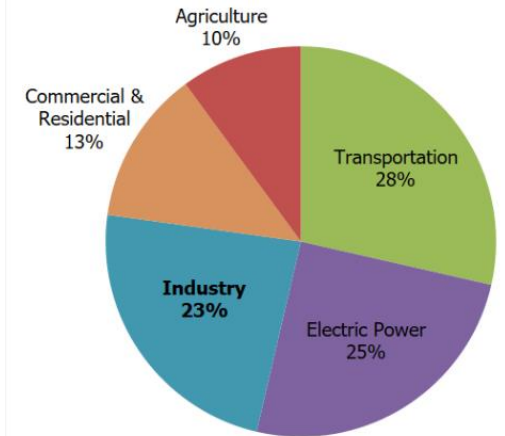


Source: <https://ourworldindata.org/co2-and-greenhouse-gas-emission>, <https://www.epa.gov/ghgemissions/overview-greenhouse-gases>

[https://www.google.com/search?q=biggest+contributor+to+greenhouse+gas+emissions+globally&rlz=1C1GCEA\\_enAT1013AT1013&ei=dfqbZJbLFJTo7\\_UPxtOz6As&oq=contributor+to+greenhouse+gas+emissions&gs\\_lp=Egxnd3Mtd2l6LXNlcniAiJ2NvbnRyaWJ1dG9yIHRvIGdyZWVuaG91c2UgZ2FzIGVtaXNzaW9ucyoCCAAYBhAAGAUyHjIGEAAYBRgeMggQABgFGAcYHjIGEAAYBRgeMgYQABgFGB4yCBAAGAUyBxgeMggQABgFGAcYHjIGEAAYBRgeMgYQABgFGB4yCBAAGAUyBxgeSPNAUABYjh5wAHgBkAEAmAFloAHQCaoBBDE0LjG4AQHIAQD4AQHCAGcQABgNGIAEwgIGEAAYBxgewgIIEAAYBxgeGA\\_CAggQABgHGB4YE8ICChAAGAcYHhgPGBPCAgkQABgNGBMYgATCAgoQABgFGAcYHhgT4gMEGAAGQYgGAQ&client=gws-wiz-serp#imgrc=UPNzTtjzI422M](https://www.google.com/search?q=biggest+contributor+to+greenhouse+gas+emissions+globally&rlz=1C1GCEA_enAT1013AT1013&ei=dfqbZJbLFJTo7_UPxtOz6As&oq=contributor+to+greenhouse+gas+emissions&gs_lp=Egxnd3Mtd2l6LXNlcniAiJ2NvbnRyaWJ1dG9yIHRvIGdyZWVuaG91c2UgZ2FzIGVtaXNzaW9ucyoCCAAYBhAAGAUyHjIGEAAYBRgeMggQABgFGAcYHjIGEAAYBRgeMgYQABgFGB4yCBAAGAUyBxgeMggQABgFGAcYHjIGEAAYBRgeMgYQABgFGB4yCBAAGAUyBxgeSPNAUABYjh5wAHgBkAEAmAFloAHQCaoBBDE0LjG4AQHIAQD4AQHCAGcQABgNGIAEwgIGEAAYBxgewgIIEAAYBxgeGA_CAggQABgHGB4YE8ICChAAGAcYHhgPGBPCAgkQABgNGBMYgATCAgoQABgFGAcYHhgT4gMEGAAGQYgGAQ&client=gws-wiz-serp#imgrc=UPNzTtjzI422M)



Total U.S. Emissions in 2021 = 6,340 Million Metric Tons of CO<sub>2</sub> equivalent (excludes land sector). Percentages may not add up to 100% due to independent rounding. Land Use, Land-Use Change, and Forestry in the United States is a net sink and offsets 12% of these greenhouse gas emissions. This net sink is not shown in the above diagram. All emission estimates from the [Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990-2021](#).



U.S. Environmental Protection Agency (2023). Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990-2021

# Market Drivers

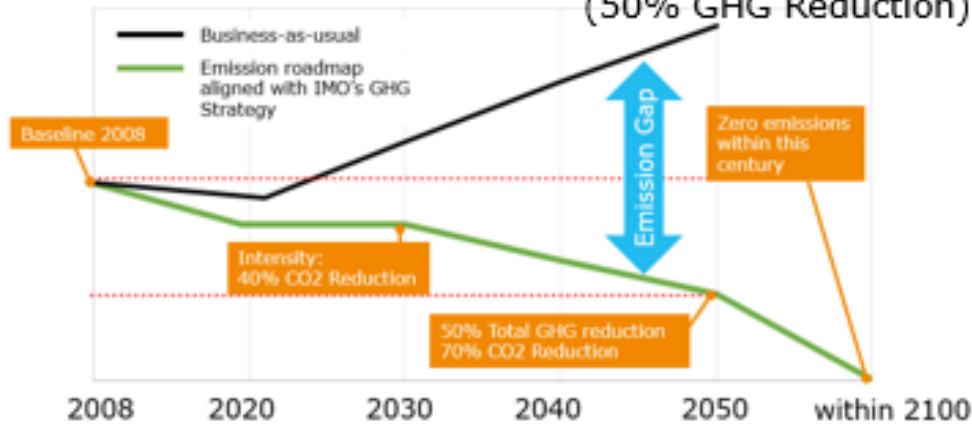
## Emission regulations world-wide



### GHG 2050

Referenced to 2008 values

- 40% CO<sub>2</sub> reduction by 2030
- 70% CO<sub>2</sub> reduction by 2050 (50% GHG Reduction)



→ Zero Carbon !

**Korea aim to reduce CO<sub>2</sub> over 35% reduction by 2030**

**European Green Deal Making the EU Climate Neutral by 2050**

**55%**  by 2030

### FuelEU Maritime

- Calculation of the fleet average GHG intensity in 2020 and based on this reference, emission levels (-75% reduction from 1 January 2050)
- Maritime transport to be included in EU Emissions Trading System (ETS)
- Zero emissions requirements by 2030 (ships at berth)
- Scope proposed to be 50% of emissions from inbound and outbound EU voyages and 100% of emissions from intra-EU voyages and when in EU ports

EU Parliament (16.09.2020)

- in favor of 40% CO<sub>2</sub> reduction by 2030
- Maritime transport to be included in EU Emissions Trading System (ETS)

Based on DNVGL Maritime Transition Outlook 2050

**China plans to become Carbon-Neutral by 2060**

**Biden pledges to slash greenhouse gas emissions in half by 2030**





# Market Observation on Transition Methanol on Spotlight



Maiden voyage and arrival at Copenhagen for namegiving of Laura Maersk, the world's first methanol fuel-enabled container ship. Image, courtesy A.P. Møller - Mærsk A/S.

**MAN Energy Solutions developed the ME-LGIM dual-fuel engine for operation on methanol, as well as conventional fuel (source: MAN ES)**  
total nearly 20 vessels.

MAN wins Maersk methanol engines contract  
18 Oct 2022 by Jamey Bergman

MAN Energy Solutions will supply the engines for Maersk's latest six methanol-ready, dual-fuel newbuilding box ships

Hyundai Heavy Industry's (HHI) shipbuilding division has ordered six MAN B&W G95ME-C10.5-LGIM dual-fuel main engines in connection with a recent ship order from container shipping giant Maersk.

In early October 2022, [Maersk announced a six-vessel order](#) for 17,000-TEU container vessels with HHI.

## DFDS

Copenhagen-headquartered freight and passenger ferry operator DFDS is evaluating a system that injects methanol and hydrogen as a solution for its conventional four-stroke engines.

Source: DNV "Maritime Transition Outlook 2050" published in 2023 and press release by HD KSOE and public media

MAN wins retrofit contract on 22 June 2023 2 min read

11 container ships to be outfitted with engines capable of using methanol.

Maersk Line recently signed a Letter of Intent (LOI) with China's Yangzijiang Shipbuilding Ltd. for the construction of eight 8,000 TEU methanol-powered container ships. (22 June 2023)

METHANOL ENGINE, FUEL CELLS, HYBRID SYSTEMS - ROLLS-ROYCE PRESENTS NEW MTU PROPULSION SOLUTIONS FOR SHIPS AT SMM

Posted on September 06, 2022

- Launch from 2026: Methanol engines based on [mtu Series 4000](#)
- Launch from 2028: [mtu fuel cell systems](#)
- Available from 2023: [mtu Hybrid PropulsionPack](#) for [mtu Series 2000](#) and [4000](#)

Rolls-Royce will be showcasing new sustainable [mtu marine solutions](#) for propulsion, [automation](#) and service at SMM, the international maritime industry trade fair, in Hamburg, Germany, from 6 – 9 September 2022, under the slogan 'Pioneering the journey to Net Zero'. At booth 307 in Hall 3A, Rolls-Royce will present methanol engines, fuel cell concepts, hybrid systems, diesel engines with exhaust aftertreatment and for use with sustainable fuels, as well as [mtu NautIQ](#) marine automation products.

**Market launch from 2026: Methanol engines based on the [mtu Series 4000](#)**

**COSCO splashes \$2.87 bln on twelve methanol-powered 24,000 TEU mammoths**  
October 31, 2022, by Jasmina Ovcina Mandra

**Hong Kong-listed shipping major COSCO Shipping Holdings has placed an order for the construction of twelve 24,000 TEU methanol dual-fuel containerships worth \$2.87 billion.**

The construction contract was signed by the company's subsidiaries Orient Overseas Container Line (OOCL) and Cosco Shipping Lines with Nantong Cosco Khi Ship Engineering (NACKS) and Dalian COSCO KHI Ship Engineering Co. (DACKS).

Under the contract, NACKS, a joint venture between Kawasaki Shipbuilding Corporation and COSCO Shipping, will be entrusted with building seven units from the batch, while DACKS shipyard, another JV between COSCO Shipping and Kawasaki Shipbuilding, will be entrusted with the construction of the remaining five ships.

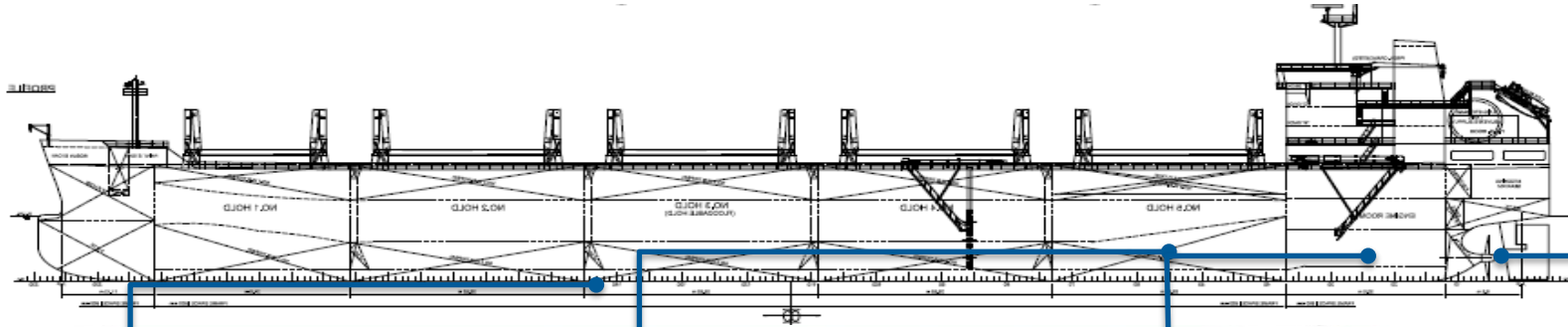
**Wavelength secures methanol fuel supply deal in China**

October 17, 2022, by Fatima Bahtić

Portugal-based energy and tech company Wavelength Technology Center has secured a contract for a methanol marine fuel supply system.

# The-state-of-art - Methodology

## Progression of Complexity



	Bunker Fuel	Power Generation	Prime Mover	Propulsion System
Today	<ul style="list-style-type: none"> <li>HFO (dominantly)</li> <li>MDO/MGO</li> </ul>	<ul style="list-style-type: none"> <li>Aux. Diesel Gensets</li> <li>DF Gensets</li> </ul>	<ul style="list-style-type: none"> <li>2-St, 4-St Diesel (HFO)</li> <li>DF Engines</li> </ul>	<ul style="list-style-type: none"> <li>Mechanical Propulsion</li> <li>Electric Propulsion</li> </ul>
2030-2050	<ul style="list-style-type: none"> <li>Hydrogen</li> <li>Ammonia</li> <li>Methanol</li> <li>LNG</li> <li>SNG (Syn. Methane)</li> <li>LPG</li> <li>Biofuel, HVO, etc.</li> </ul>	<ul style="list-style-type: none"> <li>LNG, H2, Gensets</li> <li>Hybrid Power System</li> <li>Fuel Cell System</li> <li>Alternate Marine Power (AMP) – „Cold Ironing“</li> </ul>	<ul style="list-style-type: none"> <li>DF Engines</li> <li>Multi Fuel Capability</li> <li>SCR, EGR, Scrubber</li> <li>ORC – WHR Systems</li> <li>Hybrid PTI/PTO</li> </ul>	<ul style="list-style-type: none"> <li>Electric propulsion</li> <li>Hybrid Propulsion Syst. (w/shaft generator)                             <ul style="list-style-type: none"> <li>PTO (Transit, parallel, shore connection mode)</li> <li>PTI (Diesel electric, fully electric, boost mode)</li> </ul> </li> </ul>

**Hybrid & Integration Technologies: CCUS, Electrolyzer, Wind Power etc.**



# Maritime Transportation and Shipbuilding

## Pathway to Future of Propulsion System → Strategy towards GHG

- ✓ 70% of CO<sub>2</sub> reduction in 2050 and net zero emission
- ✓ TTW to WTW, GWP100 vs GWP100
- ✓ EEDI(New shipbuilding), EEXI/CII(Existing vessels)
- ✓ Strategy Move: Decarbonization CO<sub>2</sub>, NO<sub>x</sub>, SO<sub>x</sub>  
→ GHG Gases; CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O, PM(BC)
- ✓ CCUS, PtX
- ✓ **Crew Training & Logistics of Sourcing new components**



Estimated total cost of ownership

### The FuelPath Model



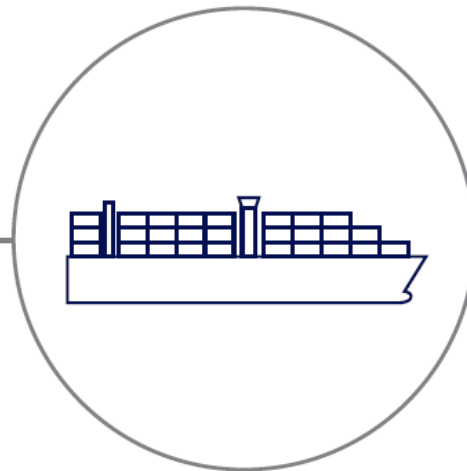
**Ship specs & trade**  
Type of ship, operational demands



**GHG target trajectories**  
For a newbuild



**Design options**  
Alternative fuels, retrofits



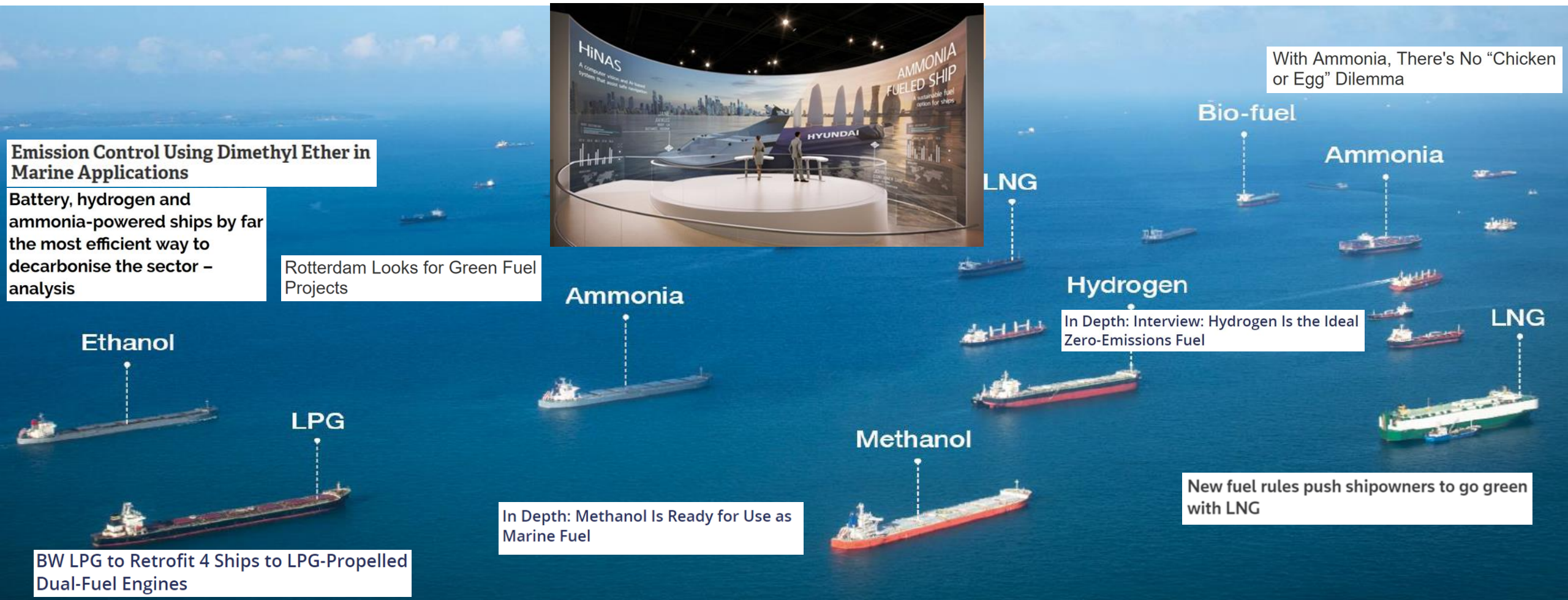
Fuel prices

#### Key considerations

- Maturity & availability of technology
- Specific energy (weight) & density (volume)
- Safety considerations (flammability, toxicity)
- Regulatory framework
- Global availability of fuel (terminal network)
- Availability of bunkering facilities
- Sustainability (ESG/CSR aspects)
- Cost (CAPEX, OPEX)
- Incentivation (regulation, financing)
- Flexibility for future adaptation

Source: Edited based on BV Verifuel, Large Engine Competence Center@LEC GmbH

# A Future Scenario for Fuels on Shipping Complexity and Flexibility



Emission Control Using Dimethyl Ether in Marine Applications

Battery, hydrogen and ammonia-powered ships by far the most efficient way to decarbonise the sector – analysis

Rotterdam Looks for Green Fuel Projects



With Ammonia, There's No "Chicken or Egg" Dilemma

Ethanol

LPG

Ammonia

Methanol

Hydrogen

Bio-fuel

Ammonia

LNG

In Depth: Interview: Hydrogen Is the Ideal Zero-Emissions Fuel

In Depth: Methanol Is Ready for Use as Marine Fuel

New fuel rules push shipowners to go green with LNG

BW LPG to Retrofit 4 Ships to LPG-Propelled Dual-Fuel Engines

Source: HD KSOE, Presentation by Mr. Kjeld Aabo/MAN E.S. at The Maritime Hydrogen Conference at NorShipping 2022, Oslo | G. Stiesch – Decarbonization – Large Engine TechDays – ©2021

Thank you



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